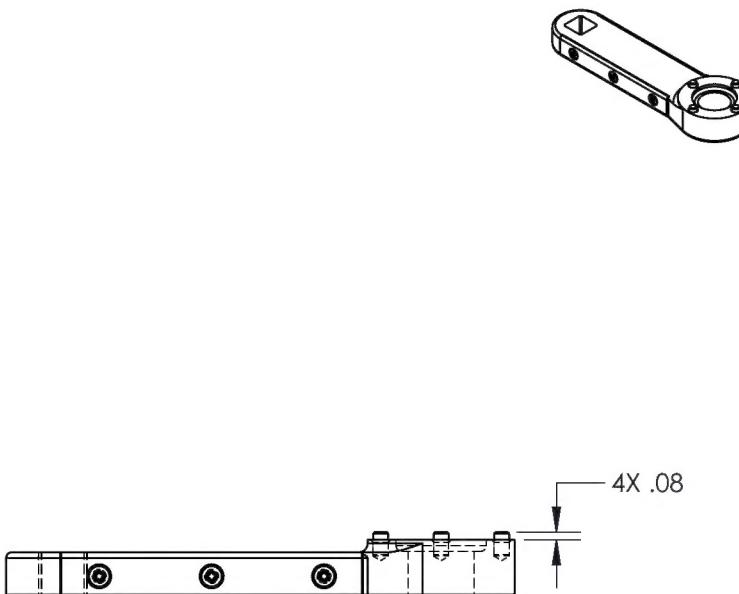
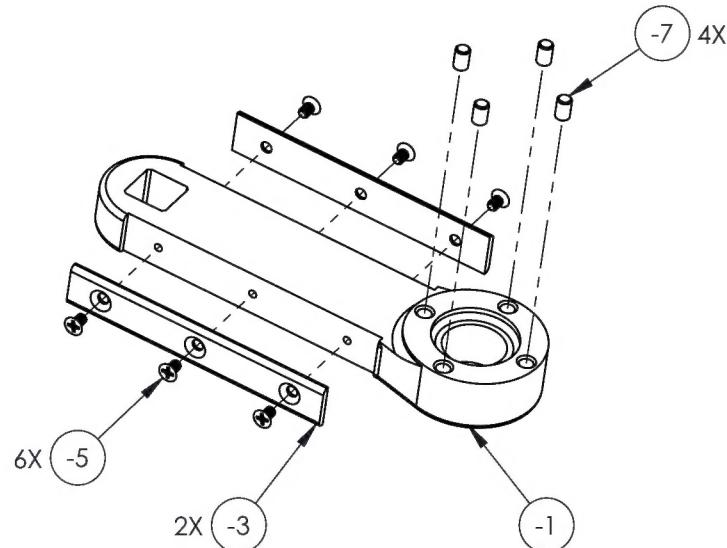


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			4/20/2016	RJC	JAG
2	16-0129	-11 ADDED. -1 DELETED DIM R.06.			8/29/2016	DEW	SM



NOTE:

1. REF. AGUSTA T/N: 3G6205G26631.
2. ADDED LABEL WITH T/N AND DESCRIPTION.

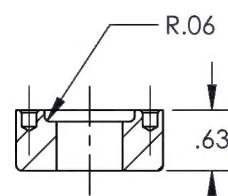
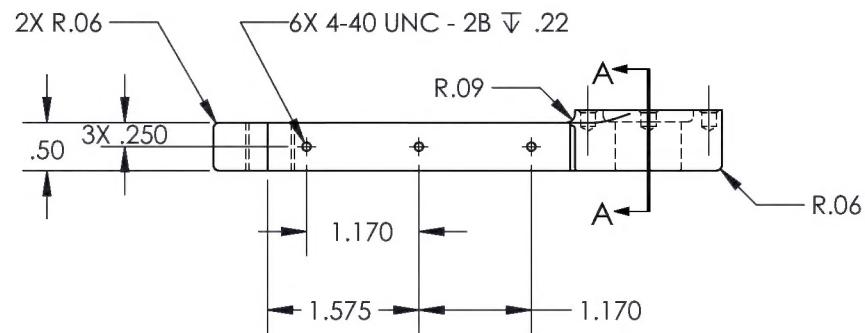
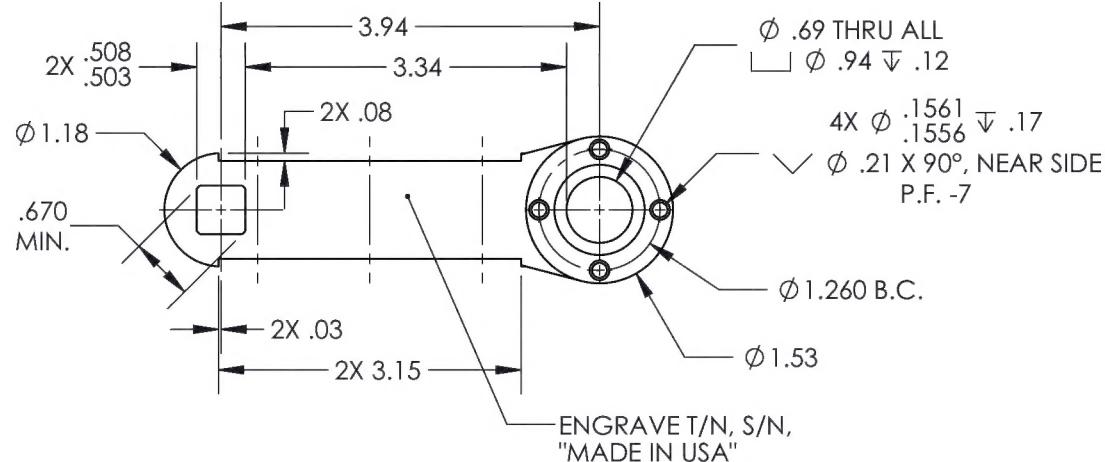


TITLE		REV
DWG NO.		2
WRENCH, SPECIAL NUT REMOVAL/INSTALLATION		
RBW6205G26631-3G		
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8
FINISH		.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125		✓
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON		
QA APPR: LINDSAY		USED ON MODEL
APPROVED: GILBERT		AW139
SCALE 1:2		DATE 3/12/2015
N/S		SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	4140/4142		2
			-3	2	STRIP	NYLON		3
		B/O	-5	6	FLAT HEAD MACHINE SCREW	STEEL	#4-40 X 3/16 (MCMASTER-CARR #90471A150)	1
		B/O	-7	4	DOWEL PIN	STEEL	Ø5/32 X 1/4 (MCMASTER-CARR #98381A485)	1
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1040	N/S
			-11	1	FOAM	EGGSHELL, BLACK	1-1/2 X 3-1/2-6 (FABRICATE FROM STOCK)	N/S

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REV			ECR			DESCRIPTION			DATE			INITIAL			APPROVED		
2			16-0129			-1 DELETED DIM R.06.			8/29/2016			DEW			SM		



(-1)

WRENCH

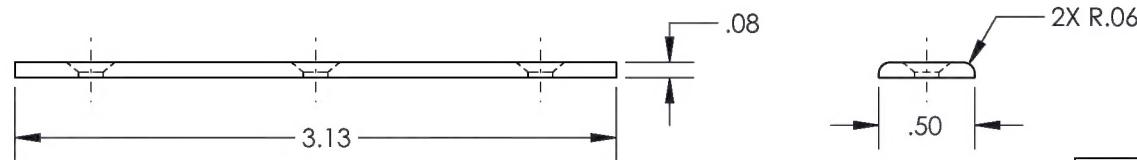
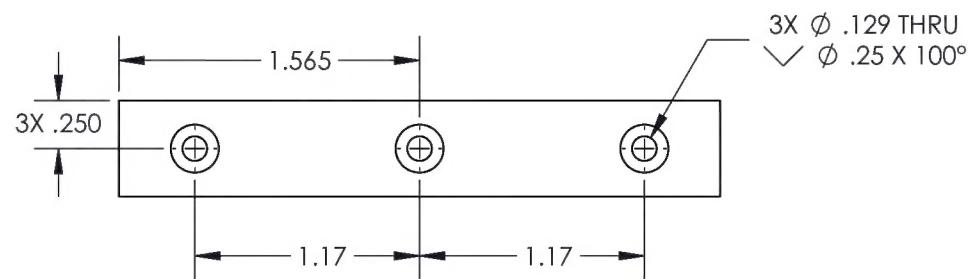
DART AEROSPACE	
TITLE	
WRENCH, SPECIAL NUT REMOVAL/INSTALLATION	
DWG NO.	
RBW6205G26631-3G-1	
REV	
2	
MAT'L 4140/4142	
HEAT RC 28-32	
TREAT	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	
AW139	
SCALE	1:2
DATE	3/12/2015
SHEET 2 OF 3	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

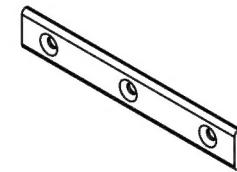
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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



(3)

STRIP



	
TITLE WRENCH, SPECIAL NUT REMOVAL/INSTALLATION	
DWG NO.	RBW6205G26631-3G-3
REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	✓
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	AW139
SCALE	1:1
DATE	3/12/2015
SHEET 3 OF 3	